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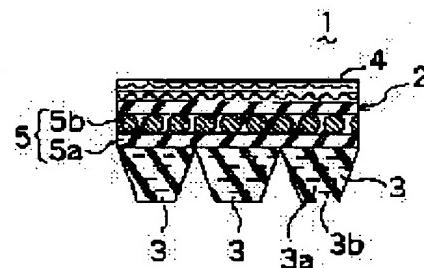
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(54) V-RIBBED BELT AND ITS MANUFACTURE

(57)Abstract:

PURPOSE: To reduce a cutting loss during V-rib cutting in a bottom rubber part so as to reduce costs.

CONSTITUTION: Each of V-ribs 3,... in a V-ribbed belt is made of short fiber mixed rubber and is formed by grinding a rib surface in a V-rib part, which is preformed by extrusion molding into a shape complying with the V-rib and having a slightly larger dimension than the V-rib. In each of the ribs 3,..., short fibers 3... are arranged three-dimensionally in the belt longitudinal direction, in the belt width direction, and in the belt vertical direction, and its mixing rate in the belt width direction is set to 30% or more.



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